

***ASIGA***®

Rugged, robust and precise 3D Printers for  
Additive Manufacturing





# Superior surface finish.

Being the creators of the precision desktop 3D printer market, we continue to offer precision, surface finish and product innovations designed to outperform any other. Proudly Australian made.

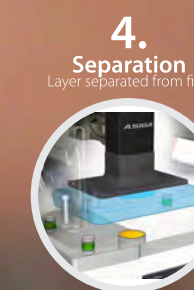


# Accurate layer formation.

Asiga process monitoring technologies ensure every layer is formed accurately for precision and production continuity.

## Smart Positioning System - SPS<sup>™</sup>

Asiga's **SPS<sup>™</sup> technology** is a series of positioning encoders that read the exact position of the build platform during every layer approach. This ensures that the next layer is exposed/formed only once the build platform target position has been reached. This is the first step in ensuring each layer is formed accurately.



## Internal radiometer / light meter

An **internal radiometer** actively monitors LED intensity during every build ensuring the correct light exposure is delivered for each layer.

## High power UV 385nm LED

**Why 385nm UV LEDs?** 3D materials cure faster at deeper UV wavelengths (385nm) reducing XY scattering and over-cure. The result is sharper accuracy, production reliability and the ability to process **water-clear materials**.

## Small pixel and accurate pixel placement

Pixel size and pixel placement are crucial for reproducing digital data accurately. Our 3D printers offer a variety of pixel sizes ranging from **27µm** through to **80µm**.

## Precise material curing

Our **open material architecture** allows for any suitable material to be printed. We accommodate many material specific curing behaviours providing you with a Plug & Play solution for many of the worlds leading 3D printing polymers.



# Production reliability.

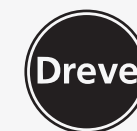
Trusted and proven globally.



# Material freedom.

Free and unlimited access to over 500 optimised and fully validated material profiles.

**ASIGA**<sup>®</sup>



Future-proof your 3D printer investment and gain access to all the latest AM materials



# Robust 3D printers.

Reliably manufacture end use parts, medical devices, prototypes and jigs & fixtures on any Asiga 3D printer.

Manufacturing 

Medical 

Dental 

Audiology 

Jewellery 

Microfluidics 

Miniatures 



## SPECIFICATIONS


Detailed specification table

Detailed specification table



## PRO 4K XL

## PRO 4K



Gas option available

Internal saturation sensor

**MAX**

# MAX X



MAX		MAX X27	MAX X35	MAX X43	PRO 4K45	PRO 4K65	PRO 4K80	PRO 4K45 XL	PRO 4K65 XL	PRO 4K80 XL								
Build Volume X, Y, Z	119 x 67 x 76mm		51.8 x 29.2 x 75mm	67.2 x 38 x 76mm	82.5 x 46.4 x 76mm	122 x 69 x 200mm	176.5 x 99 x 200mm	217 x 122 x 200mm	122 x 69 x 400mm	176.5 x 99 x 400mm	217 x 122 x 400mm							
Pixel size - 4K mode	n/a		n/a	n/a	n/a	32µm	46µm	56µm	32µm	46µm	56µm							
Pixel size - Native mode	62µm		27µm	35µm	43µm	45µm	65µm	80µm	45µm	65µm	80µm							
Technology	DLP imaging with <b>Asiga's integrated SPS™ technology and auto-calibrating radiometer.</b>																	
LED Wavelength	<b>385nm UV industrial grade LED (recommended).</b> Also available with 365nm and 405nm industrial grade LED's.																	
Material Compatibility	Asiga's Open Material System provides access to over 500 plug & play material profiles for many of the worlds leading material manufacturers. Future-proof your investment and choose Asiga's Open Material architecture.																	
Production	Industrial, medical, dentistry, audiology, microfluidics, jewellery manufacturing, science & research, education, miniatures and more.																	
Software	Asiga Composer software. Lifetime updates included																	
File inputs	STL, SLC, PLY, STM (Asiga Stomp file format)																	
Network Compatibility	Wifi, WirelessDirect, Ethernet																	
Power requirements	100-240VAC, 50/60Hz, 2.0A MAX			100-240VAC, 50/60Hz, 2.0A MAX		100-240VAC, 50/60Hz, 500 Watts (100V - 5Amp Max. 240V - 2.1Amp)			100-240VAC, 50/60Hz, 500 Watts (100V - 5Amp Max. 240V - 2.1Amp)									
System sizing	260 x 380 x 370mm / 16.50Kg.		10.2 x 15 x 14.5 inches / 36.4Lbs		260 x 380 x 505mm / 19Kg.		10.2 x 15 x 19.9 inches / 41.9Lbs		465 x 540 x 1370mm / 140 kg		18.3 x 21.2 x 53.9 inches / 309 lb		465 x 540 x 1550mm / 164.5 kg		18.3 x 21.2 x 61 inches / 362 lb			
Packed sizing	410 x 500 x 480mm / 19Kg.		16.1 x 19.7 x 18.9 inches / 41.9Lbs		400 x 510 x 630mm / 21.5Kg.		15.7 x 20 x 24.8 inches / 47.4Lbs		900 x 700 x 1540mm / 205 kg			35.4 x 27.6 x 60.6 inches / 452 lb			900 x 700 x 1740mm / 249 kg		35.4 x 27.6 x 68.5 inches / 548 lb	
Warranty	12 months manufacturers warranty																	
Technical support	<b>Unlimited lifetime technical support - included</b>																	
Bundle includes	Asiga Composer software, Asiga material pack, Asiga build tray, Asiga Flash post-curing chamber, calibration toolkit																	

# Lifetime support.

Receive unlimited lifetime technical support for free via our global centres in Australia, USA and Germany.



**ASIGA®**  
[www.asiga.com](http://www.asiga.com)



Global offices located in Australia, USA & Germany.

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